

ALUMINIUM COMPOSITE PANEL COLOR CHART

ISO9001:2008 ISO14001:2000

























PROCESSING METHODS

Dekkson ACP can be shaped with ordinary aluminium processing and wood working machines and tools.



SAW CUTTING

Circular saws and vertical saws for woodworking can cut DEKKSON ACP easily. We recommend the carbide tip blade made for aluminium and plastic.



CURVING & BENDING

Dekkson ACP can be curved or bent using a regular roll bending machine. Make sure that the feeder does not exert too much pressure and the machine is clean to avoid contaminations.



SHEARING

A square shear is the most efficient method for sizing a large quantity of panels. Some shear droop may occur at the cut edge.



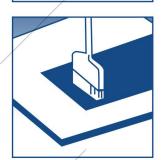
FOLDING

After grooving, DEKKSON ACP can be easily folded and shaped by various routing techniques.



WELDING

DEKKSON ACP can be joined by welding the core with the help of hot jet gum.



PRINTING

Excellent compactibility with any silk-screening process. All surfaces must be free from all dirt.



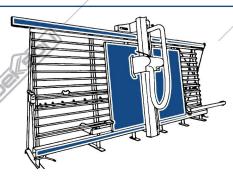
PUNCHING

DEKKSON ACP can be punched by conventional sheet metal punching machines or manual punches according to the drawing.



DRILLING

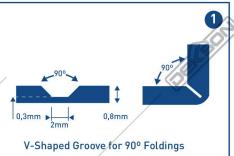
DEKKSON ACP can be drilled with twist drills which are normally used for aluminium and plastic on machines common for metals.

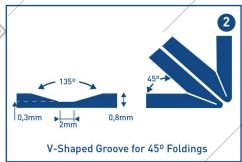


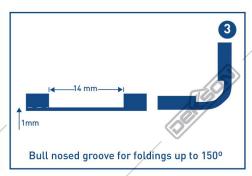
ROUTING & GROOVING

It is important to leave 0.2 to 0.4 mm of core material in U-grooving, namely the remaining thickness becomes 0.7 to 0.9 mm. A carbide tip should be used and we recommend 110° of a grooving angle for 90° bends. Panel saw or NC router is suitable for mass grooving production.











Product Specification

Determine the dimension of ACP that you need.

A. Width 1220 mm | 1250 mm | 1500 mm | 1570 mm B. Thickness 2 mm | 3 mm | 4 mm | 5 mm | 6 mm | 8 mm

C. Length 800 mm - 6000 mm For custom dimension, please consult our staff.

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Technical Data	STANDARD	UNIT	3mm	4mm	6mm
PANEL THICKNESS		\times			
Thickness of Aluminium	DIN 1784	mm	0,5	0,5	0,5
Aluminium Thickness Deviation	DIN 1784	mm	±0,02	±0,02	±0,02
Weight		Kg/m²	4.65	5.63	7.42
Tolerance in Length	DIN 16927 / ISO 11833-1	mm	-1/+3/	- 1 / +3	- 1 / +3
Tolerance in Width	DIN 16927 / ISO 11833-1	mm	-1/+2	- 1 / +2	- 1 / +2
Tolerance in Thickness	DIN 16927 / ISO 11833-1	mm	±0,2	±0,2	±0,2
Horizontal Flatness	DIN ISO 1101	mm	6	5	5
Longitudinal Roughness	DIN JSO 1101	mm	7	6	6
TECHNICAL PROPERTIES		XXX		$\langle \times \rangle \rangle$	
Section Moduls (W)	DIN 53293	cm³/m	1,25	1,75	2,75
Rigidity (Poisson's Ratio µ = 0,3) (E.J)	DIN 53293	kNm²/m	0,14	0,28	0,63
Alloy	EN 573-3	ENAW		1100	
Temper of Cover Sheets	EN 515			H16/H18	/8
Modulus of Elasticity	EN 1999 1-1	N/mm²	70,000		
Tensile Strength of Aluminium	EN 485-2	N/mm²	Rm≥145		
0,2% Proof Stress	EN 485-2	N/mm²	Rp0.2≥100		
Elongation	EN 485-2	%	A50≥2		
Linear Thermal Expansion	EN 1999 1-1	mm/m/°C	2,4 at 100°C Temp difference		
CORE		XXX			
Polyethylene, Type LD-PE		g/cm³		1,0	
COIL COATING		$\times\times\times$		$\Diamond \Diamond \Diamond \Diamond$	
Lacquering			Fluorocarbon based (PVdF)		
Thickness of Coating		μm	two coating ≥26, three coating ≥32		
Gloss (Initial Value)	ECCA T2	%	30 -80		
Pencil Hardness	ECCA T4		2H		
ACOUSTICAL PROPERTIES		$\times\!\!\times\!\!\times\!\!\times$	XXX		
Sound Absorption Factor ($lpha_s$)	ISO 354		TIG!	0,05	
Sound Transmission Loss (Rw)	IS0 717-1	dB	25	26	28
Loss Factor (d)	EN ISO 6721		0,0072	0,0087	0,0138
THERMAL PROPERTIES		$\times\times\times$		$\langle \rangle \langle \rangle$	$\otimes \times$
Thermal Resistance (R)	DIN 52612	m²K/W	0,0069	0,0103	0,0172
Heat Transition Coefficient (U)	DIN 4108	W/m²K	5,65	5,54	5,34
Temperature Range		°C	-50+80		





















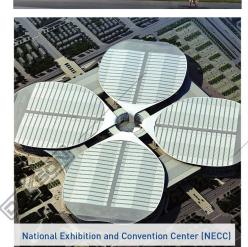


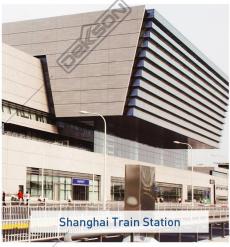




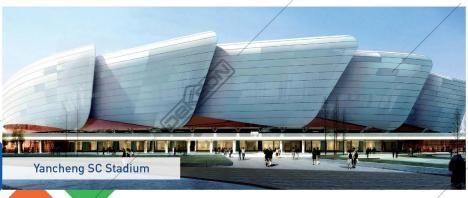














ADDITIONAL FUNCTION





Dekkson Anti Bacterial ACP is coated with antibiotic paint which provide antibacterial protection. Using cutting-edge non-toxic low density polyethylene as the core, Dekkson Anti-Bacterial ACP is the first choice for hospitals, kitchens, and schools.



Coated with nano paint layer on the front side of aluminium foil, Dekkson NANO FR B1 ACP is self-cleaning, dust resistant, weather resistant, as well as both acid and alkali resistant. The self-cleaning protective layer is able to insulate contaminations like dust and decompose organic contamination.



Dekkson Anti-Scratch ACP offers a stronger coating to withstand the elements. This is achieved by using either a special paint or a special aluminium plate. The anti-scratch function ensure both longevity and beauty that last, especially for external use.



With a strengthened fireproof core, Dekkson Fire-Resist ACP offers Class B1 or Class A2 grade according to GB 8624 fire test. It is very hard to burn and it release no harmful gasses under fire. Dekkson Fire-Resist ACP is economical, lightweight and strong with smooth surface, good coating quality and good insulation.



Special composite panel with corrugated core formed by a continuous lamination process. The corrugated core offers several advantages such as lightweightness and enhanced durability.



Dekkson Aluminium Solid Panel is the best choice for ultimate strength and durability. Enhanced with fluorine-carbon KYNAR500 resin coating, it provide enhanced cohesiveness with the most stable molecular structure. It is able to withstand adverse weather, fire, lightning, and free from discoloration.



Honeycomb structured aluminium alloy core, coated with weather resistant coating. Yielding a high strength composite panel as a result.

TERMS & CONDITIONS

Dekkson Aluminium Composite Panel provides AA5005 (Alu+Mg 3-5%), AA3003 (Alu+Mn 1-1,5%) and AA1100 (Alu 99.5%) premium alloys.

Various additional functions as featured above is available for request. Price differs according to function(s) selected. Core materials and coatings/paints with additional functions is available to be selected separately.

Core materials and coatings/paints presented on this catalog only serves as an illustration. Actual application may differ. Please consult our staff or read the technical data for more detailed explanation.

Please contact our customer services or sales for more information. Or simply email us at acp@dekkson.com























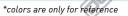


STANDARD COLORS

colors are only for reference



STANDARD COLORS









STANDARD / SPECIAL COLORS

*colors are only for reference





Nacreous White

DKS-8N551





DKS-8N550



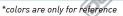
DKS-8N555

Nacreous Blue

N. Mahogany Red

Nacreous Black

GLOSSY / MIRROR COLORS



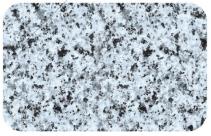






EXCLUSIVE COLORS

colors are only for reference



DKS-837345

Artic Stone



DKS-837192

Caledonia Stone



DKS-837082

Sahara Stone



DKS-837432 Fantacy White Stone



DKS-837421



Haulien Stone



DKS-837113

Marquinia Stone



DKS-837448

Ash Wood



DKS-837148 Pickled Oak Wood



DKS-837097

Makore Wood



DKS-837511

Mahogany Wood



DKS-837373



Red Oak Wood



DKS-837042

Walnut Wood



DKS-8CH001

White Chameleon



DKS-8CH002





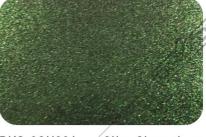
DKS-8CH003 Orange Chameleon



DKS-8CH005 Violet Chameleon



Stainless Steel SUS 304 DKS-8SUS304



DKS-8CH004 Olive Chameleon

